

**Section 1: Product & Company Information**

**Product Identifier:** Super Red II M Concentrated Heavy-Duty Cleaner & Degreaser

**Other Means of Identification**

Product Number: No data available.

**Recommended Use and Restrictions on Use**

Recommended Use: Hard surface cleaner and degreaser.

Restrictions on Use: No data available.

**Manufacturer / Importer / Supplier / Distributor Information**

**Company Name:** CORECHEM Inc.

**Address:** 4320 Greenway Drive  
Knoxville, TN 37918  
USA

**Information Telephone Number:** 1-865-524-4239

**Fax Number:** 1-865-524-3375

**Website:** www.corecheminc.com

**Contact Person:** Regulatory Manager

**E-mail:** regulatory@corecheminc.com

**Emergency Phone Number:** Chemtrec® 1-800-424-9300 / Outside USA 1-703-527-3887 (monitored 24 hours/day)

**Section 2: Hazards Identification**

**GHS Hazard Classification(s)**

In accordance with OSHA Hazard Communication Standard 29 CFR 1910.1200 (HazCom 2012).

**Physical Hazard(s)**

Corrosive to Metals - 1

**Health Hazard(s)**

Acute Toxicity, Oral - 4

Acute Toxicity, Dermal - 4

Corrosion/Irritation, Skin - 1B

(Corrosion)Damage/Irritation, Eye - 1

**Environmental Hazard(s)**

Aquatic, Acute - 3

**Label Elements**

**Signal Word**

**DANGER**

**Hazard Symbol(s)**



**Hazard Statement(s)**

H290: May be corrosive to metals.

H302: Harmful if swallowed.

H312: Harmful in contact with skin.

H314: Causes severe skin burns and eye damage.

H318: Causes serious eye damage.

H402: Harmful to aquatic life.

**Precautionary Statements**

**General**

Not applicable.

**Prevention**

P234: Keep only in original container.

P260: Do not breathe dust/fume/gas/mist/vapors/spray.

P264: Wash face, hands and any exposed skin thoroughly after handling.

P270: Do not eat, drink or smoke when using this product.

P273: Avoid release to the environment.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

**Response**

P301 + P312: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

P301 + P330 + P331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.  
 P302 + P352: IF ON SKIN: Wash with plenty of soap and water.  
 P303 + P361 + P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304 + P340: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
 P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310: Immediately call a POISON CENTER or doctor/physician.  
 P312: Call a POISON CENTER or doctor/physician if you feel unwell.  
 P321: Specific treatment (see supplemental first aid instructions on this label).  
 P322: Specific measures (see supplemental first aid instructions on this label).  
 P330: Rinse mouth.  
 P363: Wash contaminated clothing before reuse.  
 P390: Absorb spillage to prevent material damage.

**Storage**

P405: Store locked up.  
 P406: Store in corrosive resistant container with a resistant inner liner.

**Disposal**

P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Hazard(s) not otherwise classified (HNOC)**

None known.

**Section 3: Composition/Information on Ingredients**

**Mixture**

Chemical Identity <sup>2</sup>	Common Name/Synonym(s)	CAS # <sup>3</sup>	Weight %	Impurity or Stabilizing Additive
Sodium Metasilicate Pentahydrate	Metso	10213-79-3	1-5%	No
Potassium Hydroxide 45% Solution	KOH 45% Solution	1310-58-3	5-10%	No
Alkylphenol Ethoxylate	-	127087-87-0	5-10%	No
Glycol Ether EB	-	111-76-2	3-5%	No
Monoethanolamine	MEA	141-43-5	3-5%	No
Sodium Xylene Sulfonate	-	1300-72-7	1-5%	No

- Information regarding the composition and the percent ranges of the mixtures ingredients are not presented as it Confidential Business Information (CBI). Where a medical emergency exists (as determined by medical professional), timely disclosure of CBI is assured. The information omitted pertains to only the names of the substances and the concentration in the mixture (product) and can only be requested by a doctor/physician or Local/State/Provincial or Federal Authority.
- Non-hazardous ingredients are not presented as to protect the proprietary formula of the product.
- "—"Indicates ingredient is a mixture and contains multiple ingredients or may have no identifying CAS number.

**Section 4: First-Aid Measures**

**General Information**

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

**Inhalation**

Move to fresh air. Get medical attention if symptoms occur.

**Skin Contact**

Take off immediately all contaminated clothing. Wash off IMMEDIATELY with plenty of water for at least 15-20 minutes. Get medical attention immediately! Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes.

**Eye Contact**

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

**Ingestion**

Call a physician or poison control center immediately. Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

**Most important symptoms/effects, acute and delayed**

**Symptoms**

Corrosive effects. May cause temporary blindness and severe eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

**Indication of immediate medical attention and special treatment needed**

**Hazards**

No data available.

**Treatment**

Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**Section 5: Fire-Fighting Measures**

**General Fire Hazards**

No unusual fire or explosion hazards noted.

### Suitable (and Unsuitable) Extinguishing Media

#### Suitable Extinguishing Media

Water fog. Foam. Dry chemical powder. Carbon dioxide. Use extinguishing agent suitable for type of surrounding fire.

#### Unsuitable Extinguishing Media

Do not use a solid water stream as it may scatter and spread fire. Do not use halogenated extinguishing agents.

### Specific Hazards Arising from the Chemical

The product itself does not burn. May decompose upon heating to produce corrosive and/or toxic fumes. Contact with metal may release flammable hydrogen gas.

### Special Protective Equipment and Precautions for Firefighters

#### Special Fire-Fighting Equipment Procedures

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.

#### Special Protective Equipment for Fire-Fighters

As in any fire, wear self-contained breathing apparatus pressure-demand (OSHA/NIOSH approved or equivalent) and full protective gear.

## Section 6: Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency Procedures

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Local authorities should be advised if significant spillages cannot be contained.

### Methods and Materials for Containment and Clean-Up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Following product recovery, flush area with water.

Small Spills: Absorb spill with vermiculite or other inert material. Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. For waste disposal, see Section 13 of the SDS.

### Notification Procedures

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

### Environmental Precautions

Avoid discharge into drains, water courses or onto the ground.

## Section 7: Handling and Storage

### Precautions for Safe Handling

Use caution when combining with water; DO NOT add water to caustic; ALWAYS add caustic to water while stirring to minimize heat generation. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe the mist or vapor. Use only with adequate ventilation. Wear appropriate personal protective equipment. Transfer and storage systems should be compatible and corrosion resistant. Observe good industrial hygiene practices.

### Conditions for Safe Storage, including any Incompatibilities

Keep container tightly closed. Store in a cool, dry, well-ventilated place. Store in corrosive resistant container with a resistant inner liner. Store away from incompatible materials (See Section 10). Store at temperatures not exceeding 40°C/104°F. Compatible storage materials may include, but not be limited to, the following: nickel and nickel alloys, steel, plastics, plastic or rubber-lined steel, FRP, or Derakane vinyl ester resin. Do not allow material to freeze.

## Section 8: Exposure Controls/Personal Protection

### Control Parameters

#### Occupational Exposure Limits

Chemical Identity	Type	Value	Source
Potassium Hydroxide	Ceiling	2 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values
2-Butoxyethanol	TWA	20 ppm	US. ACGIH Threshold Limit Values
2-Butoxyethanol	PEL	50 ppm 240 mg/m <sup>3</sup>	US OSHA Table Z-1
2-Butoxyethanol	TWA	25 ppm 120 mg/m <sup>3</sup>	US OSHA Table Z-1-A
Ethanolamine	TWA	3 ppm	US. ACGIH Threshold Limit Values
Ethanolamine	STEL	6 ppm	US. ACGIH Threshold Limit Values
Ethanolamine	PEL	3 ppm 6 mg/m <sup>3</sup>	US OSHA Table Z-1

#### Biological Limit Values

Chemical Identity	CAS #	Parameter	Value	Biological Specimen	Source
2-Butoxyethanol	111-76-2	Butoxyacetic acid (BAA), with hydrolysis	200 mg/g	Creatinine in urine	ACGIH – Biological Exposure Indices (BEI)
Remarks: Sampling Time: End of Shift					

### Appropriate Engineering Controls

No data available.

## Individual protection measures, such as personal protective equipment (PPE)

### General Information

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Eye/Face Protection

Wear safety glasses with side shields (or goggles) and a face shield. Wear a full-face respirator, if needed.

### Skin Protection

#### Hand Protection

Wear appropriate chemical resistant gloves.

#### Other

Wear appropriate chemical resistant clothing.

### Respiratory Protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information

### Hygiene Measures

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated footwear that cannot be cleaned. Wash hands before breaks and immediately after handling the product. Wash contaminated clothing before reuse. Avoid contact with eyes, skin, and clothing.

## Section 9: Physical and Chemical Properties

### Appearance:

Physical State: Liquid  
Color: Pink -Red

### Odor:

No data available.

### Odor Threshold:

No data available.

### pH:

13.45 (Typical Value)

### Melting Point/Freezing Point:

No data available.

### Initial Boiling Point and Boiling Range:

No data available.

### Flash Point:

No data available.

### Evaporation Rate (butyl acetate=1):

No data available.

### Flammability (solid, gas):

No data available.

### Upper/Lower Limit on Flammability or Explosive Limits

Flammability Limit – Upper: No data available.  
Flammability Limit – Lower: No data available.  
Explosive Limit – Upper: No data available.  
Explosive Limit – Lower: No data available.

### Vapor Pressure:

No data available.

### Vapor Density (air =1):

No data available.

### Relative Density (water=1):

1.0628 (Typical Value)

### Solubility(ies):

Solubility in water: Complete.  
Solubility (other): No data available.

### Partition coefficient (n-octanol/water):

No data available.

### Auto-Ignition Temperature:

No data available.

### Decomposition Temperature:

No data available.

### Viscosity:

No data available.

### Other Information:

Molecular Weight: No data available.  
Formula: No data available.

## Section 10: Stability and Reactivity

### Reactivity

Contact with metal may release flammable hydrogen gas.

### Chemical Stability

Material is stable under normal conditions.

### Possibility of Hazardous Reactions

Hazardous polymerization does not occur.

### Conditions to Avoid

Reacts violently with strong acids. This product may react with oxidizing agents. Do not mix with other chemicals.

### Incompatible Materials

Oxidizing agents. Acids.

### Hazardous Decomposition Products

No data available.

## Section 11: Toxicological Information

### Information on routes of exposure

**Ingestion:** Causes digestive tract burns. Harmful if swallowed.

**Inhalation:** May cause irritation to the respiratory system.

**Skin Contact:** Causes severe skin burns.

**Eye Contact:** Causes severe eye burns and damage.

### Information on Toxicological Effects

#### Acute Toxicity (List all possible routes of exposure)

##### Oral

Potassium Hydroxide: LD50 (Rat): 273 mg/kg  
Sodium Metasilicate Pentahydrate: LD50 (Rat): 847 mg/kg  
Alkylphenol Ethoxylate: LD50: 3,314 mg/kg  
2-Butoxyethanol: LD 50 (Rat): 560 mg/kg  
Monoethanolamine: LD 50 (Rat): 10.2 g/kg

##### Dermal

Alkylphenol Ethoxylate: LD50: > 3,000 mg/kg  
2-Butoxyethanol: LD 50 (Rabbit): 400 mg/kg  
Monoethanolamine: LD 50 (Rabbit): 1,025 mg/kg

##### Inhalation

Alkylphenol Ethoxylate: LC50: > 20 mg/l  
2-Butoxyethanol: LC 50 (Rat, 4 h): 450 ppm

##### Repeated Dose Toxicity

No data available.

### Skin Corrosion/Irritation

Causes severe skin burns.

### Serious Eye Damage/Eye Irritation

Causes severe eye burns and damage.

### Respiratory/Skin Sensitization

No data available.

### Carcinogenicity

#### IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

#### US. National Toxicology Program (NTP) Report on Carcinogens

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

### Germ Cell Mutagenicity

#### In Vitro

No mutagenic components identified.

#### In Vivo

No mutagenic components identified.

### Reproductive Toxicity

None known.

### Specific Target Organ Toxicity – Single Exposure

None known.

### Specific Target Organ Toxicity – Repeated Exposure

None known.

### Aspiration Hazard

Droplets of the product aspirated into the lungs through ingestion or vomiting may cause serious chemical pneumonia.

### Other Effects

None known.

## Section 12: Ecological Information

### Ecotoxicity

#### Acute Hazards to the Aquatic Environment

##### Fish

Potassium Hydroxide: LC50 (Mosquitofish (Gambusia Affinis Affinis), 96 h): 80 mg/l  
Ethanolamine: LC 50 (Rainbow trout, donaldson trout (Oncorhynchus mykiss), 96 h): 114 - 196 mg/l Mortality  
Ethanolamine: LC 50 (Fathead minnow (Pimephales promelas), 96 h): 1,810 - 2,370 mg/l Mortality  
Ethanolamine: LC 50 (Bluegill (Lepomis macrochirus), 96 h): 329.16 mg/l Mortality

**Aquatic Invertebrates**

Ethanolamine: LC 50 (Water flea (Daphnia magna), 24 h): 140 mg/l Mortality  
Ethanolamine: LC 50 (Common shrimp, sand shrimp (Crangon crangon), 48 h): > 100 mg/l Mortality

**Toxicity to Aquatic Plants**

No data available.

**Chronic Hazards to the Aquatic Environment**

**Fish**

No data available.

**Aquatic Invertebrates**

No data available.

**Toxicity to Aquatic Plants**

No data available.

**Persistence and Degradability**

**Biodegradation**

There are no data on the degradability of this product.

**BOD/COD Ratio**

No data available.

**Bioaccumulative Potential**

**Bioconcentration Factor (BCF)**

No data available on bioaccumulation.

**Partition Coefficient n-octanol / water (log Kow)**

No data available.

**Mobility in Soil**

No data available.

**Other Adverse Effects**

None known.

**Section 13: Disposal Considerations**

**Disposal Instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Contaminated Packaging**

Handle contaminated packages in the same way as the substance itself. Emptied containers may retain hazardous residue and explosive vapors. Keep away from heat, sparks, and flames. Do not cut, puncture, or weld on or near this container. Follow label warnings until container is thoroughly cleaned or destroyed.

**Section 14: Transportation Information**

**US Department of Transportation (DOT)**

This material is not regulated as a hazardous material for transport by the U.S. Department of Transportation in accordance with 49 CFR 172.101.

**Section 15: Regulatory Information**

**US Federal Regulations**

**Toxic Substance Control Act (TSCA), Chemical Substance Inventory, Section 8(b)**

This product or ingredient(s) are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

**Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substance List (40 CFR 302.4)**

The following chemical(s) in this material are subject to reporting levels established by CERCLA:

Potassium Hydroxide (CAS# 1310-58-3)

**Clean Air Act (CAA), Section 112(r)**

No chemical(s) in this material are subject to the reporting requirements of CAA.

**Emergency Planning and Community Right-To-Know Act (EPCRA)**

**EPCRA 302 Extremely Hazardous Substance**

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 302.

**EPCRA 304 Emergency Response Notification**

The following chemical(s) in this material are subject to reporting levels established by SARA Title III, Section 304:

2-Butoxyethanol (CAS# 111-67-2)

**EPCRA 311/312 Emergency and Hazardous Materials Reporting**

Fire Hazard: No  
Sudden Release of Pressure: No  
Reactive: No

Acute (Immediate) Health Hazard: Yes  
Chronic (Delayed) Health Hazard: Yes

**EPCRA 313 Toxic Chemical Release Inventory (TRI) Reporting**

The following chemical(s) in this material are subject to reporting levels established by SARA Title III, Section 313:  
2-Butoxyethanol (CAS# 111-67-2)

**US State Regulations**

**California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

*Important Note: Due to the changing nature of regulatory requirements, the information in this document should NOT be considered all-inclusive or authoritative. Users should make their own investigations to determine the suitability of the information for their particular purposes. International, Federal, State and Local regulations should be consulted to determine compliance with all required reporting requirements.*

**Section 16: Other Information**

**Hazardous Materials Identification System (HMIS®) Classification**

Health Hazard: 3

Chronic Health Hazard: \*

Flammability: 0

Physical Hazard: 1

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

**National Fire Protection Association (NFPA 704) Rating**

Health Hazard: 3

Fire Hazard: 0

Reactivity Hazard: 1

Special: N/A

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

Prepared By: Regulatory Manager

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Revisions: -

**Key to Abbreviations and Acronyms**

ATE - Acute Toxicity Estimate  
BCF - Bioconcentration Factor  
EC50 - Effective concentration, 50%  
IDHL - Immediately Dangerous to Life and Health  
Kg - Kilogram  
l - Liter  
lb - Pound  
LC50 - Lethal Concentration, 50%  
LD50 - Lethal Dose, 50%  
mg - milligram  
ml - milliliter  
N/A - Not Applicable  
N/D - Not Determined  
PEL - Permissible Exposure Limit  
REL - Recommended Exposure Limit  
STEL - Short-term Exposure Limit  
TWA - Time weighted average

ACGIH - American Conference of Industrial Hygienists  
AIHA - American Industrial Hygiene Association  
BEI - Biological Exposure Indices  
CAS - Chemical Abstracts Service  
DOT - US Department of Transportation  
EPA - US Environmental Protection Agency  
GHS - Globally Harmonized System of Classification and Labelling of Chemicals  
IARC - International Agency for Research on Cancer  
IATA - International Air Transport Association  
IBC - Intermediate Bulk Container  
IMDG - International Maritime Dangerous Goods  
NIOSH - National Institute for Occupational Safety and Health  
NTP - National Toxicology Program  
OSHA - US Occupational Health and Safety Administration  
SARA - US EPA Superfund Amendments and Reauthorization Act  
TSCA - US EPA Toxic Substances Control Act  
UN - United Nations

**References**

HSDB® - Hazardous Substances Data Bank

**Disclaimer**

The information in this SDS was obtained from sources which we believe are reliable. HOWEVER, THE INFORMATION IS PROVIDED WITHOUT ANY WARRANTY, EXPRESS OR IMPLIED, REGARDING ITS CORRECTNESS. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR LOSS, DAMAGE OR EXPENSE ARISING OUT OF OR IN ANY WAY CONNECTED WITH THE HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.