

## Section 1: Product & Company Information

**Product Identifier:** Triethanolamine

**Other Means of Identification**

Product Number: No data available.

**Recommended Use and Restrictions on Use**

Recommended Use: Not available.

Restrictions on Use : Not known.

**Manufacturer / Importer / Supplier / Distributor Information**

**Company Name:** CORECHEM Inc.

**Address:** 4320 Greenway Drive  
Knoxville, TN 37918  
USA

**Information Telephone Number:** 1-865-524-4239

**Fax Number:** 1-865-524-3375

**Website:** www.corecheminc.com

**Contact Person:** Regulatory Manager

**E-mail:** regulatory@corecheminc.com

**Emergency Phone Number:** Chemtrec® 1-800-424-9300 / Outside USA 1-703-527-3887 (monitored 24 hours/day)

## Section 2: Hazards Identification

**GHS Hazard Classification(s)**

Not classified as hazardous according to OSHA Hazard Communication Standard 29 CFR 1910.1200 (HazCom 2012).

**Physical Hazard(s)**

Not classified.

**Health Hazard(s)**

Not classified.

**Environmental Hazard(s)**

Not classified.

**Label Elements**

**Signal Word**

No signal word

**Hazard Symbol(s)**

No symbol

**Hazard Statement(s)**

Not applicable.

**Precautionary Statements**

**General**

Not applicable.

**Prevention**

Not applicable.

**Response**

Not applicable.

**Storage**

Not applicable.

**Disposal**

Not applicable.

**Hazard(s) not otherwise classified (HNOC)**

None known.

## Section 3: Composition/Information on Ingredients

**Substance**

Chemical Identity <sup>2</sup>	Common Name/Synonym(s)	CAS # <sup>3</sup>	Weight %	Impurity or Stabilizing Additive
Triethanolamine	-	102-71-6	99 – 100%	No

1. Information regarding the composition and the percent ranges of the mixtures ingredients are not presented as it Confidential Business Information (CBI). Where a medical emergency exists (as determined by medical professional), timely disclosure of CBI is assured. The information omitted pertains to only the names of the substances and the concentration in the mixture (product) and can only be requested by a doctor/physician or Local/State/Provincial or Federal Authority.
2. Non-hazardous ingredients are not presented as to protect the proprietary formula of the product.
3. "—"Indicates ingredient is a mixture and contains multiple ingredients or may have no identifying CAS number.

## Section 4: First-Aid Measures

### General Information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

### Inhalation

If breathed in, move person into fresh air. Get medical attention if symptoms persist.

### Skin Contact

Wash skin thoroughly with soap and water. Get medical attention if symptoms occur.

### Eye Contact

Flush thoroughly with water. Get medical assistance if irritation occurs.

### Ingestion

Rinse mouth. Call a poison control center or doctor/physician if you feel unwell.

### Most important symptoms/effects, acute and delayed

#### Symptoms

May be irritating to eyes, respiratory system and skin.

### Indication of immediate medical attention and special treatment needed

#### Hazards

No data available.

#### Treatment

Treat symptomatically.

## Section 5: Fire-Fighting Measures

### General Fire Hazards

In case of fire and/or explosion do not breathe fumes.

### Suitable (and Unsuitable) Extinguishing Media

#### Suitable Extinguishing Media

Extinguishing powder, alcohol resistant foam, carbon dioxide, water spray

#### Unsuitable Extinguishing Media

Water

### Specific Hazards Arising from the Chemical

May ignite at high temperature.

### Special Protective Equipment and Precautions for Firefighters

#### Special Fire-Fighting Equipment Procedures

Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool. Cool containers exposed to flames with water until well after the fire is out.

#### Special Protective Equipment for Fire-Fighters

As in any fire, wear self-contained breathing apparatus pressure-demand (OSHA/NIOSH approved or equivalent) and full protective gear.

## Section 6: Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency Procedures

Evacuate spill area. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Stay upwind and keep out of low area. Remove all possible sources of ignition in the surrounding area. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 of the SDS for Personal Protective Equipment. Ventilate contaminated area thoroughly shut off leaks if possible without personal risk.

### Methods and Materials for Containment and Clean-Up

Small Spills: Absorb spill with vermiculite or other inert material. Clean surface thoroughly to remove residual contamination.

### Notification Procedures

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

### Environmental Precautions

Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## Section 7: Handling and Storage

### Precautions for Safe Handling

Use caution when handling/transferring. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe mist or vapor. Use only with adequate ventilation. Wear appropriate personal protective equipment. Transfer and storage systems should be compatible. Observe good industrial hygiene practices.

### Conditions for Safe Storage, including any Incompatibilities

Keep container tightly closed. Store in a cool, dry, well-ventilated place. Store away from incompatible materials (See Section 10). Ensure that all local regulations regarding handling and storage facilities are followed.

## Section 8: Exposure Controls/Personal Protection

### Control Parameters

#### Occupational Exposure Limits

Chemical Identity	Type	Value	Source
Triethanolamine	TWA	5 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values

#### Biological Limit Values

The product does not contain any relevant quantities of hazardous materials with assigned biological limit values.

### Appropriate Engineering Controls

No data available.

### Individual protection measures, such as personal protective equipment (PPE)

#### General Information

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

#### Eye/Face Protection

Use eye protection.

#### Skin Protection

##### Hand Protection

Wear appropriate chemical resistant gloves.

##### Other

Wear appropriate chemical resistant clothing.

#### Respiratory Protection

In case of inadequate ventilation use suitable respirator.

#### Hygiene Measures

Provide eyewash station and safety shower. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

## Section 9: Physical and Chemical Properties

### Appearance:

Physical State: Liquid  
 Color: Colorless to pale yellow  
 Odor: Slight ammonia odor  
 Odor Threshold: No data available.

### pH:

10.5 0.1 N Aqueous solution

### Melting Point/Freezing Point:

20.5 °C

### Initial Boiling Point and Boiling Range:

335 °C

### Flash Point:

179 °C (Closed Cup)

### Evaporation Rate (butyl acetate=1):

No data available.

### Flammability (solid, gas):

No data available.

### Upper/Lower Limit on Flammability or Explosive Limits

Flammability Limit – Upper: No data available.

Flammability Limit – Lower: No data available.

Explosive Limit – Upper: No data available.

Explosive Limit – Lower: No data available.

### Vapor Pressure:

< 0.01 kPa (25 °C)

### Vapor Density (air =1):

5.1

### Relative Density (water=1):

1.13 (20 °C)

### Solubility(ies):

Solubility in water: Completely Soluble

Solubility (other): No data available.

### Partition coefficient (n-octanol/water):

-1.00

### Auto-Ignition Temperature:

No data available.

### Decomposition Temperature:

No data available.

### Viscosity:

No data available.

**Other Information:**

Molecular Weight: 149.19 g/mol  
Formula: C<sub>6</sub>H<sub>15</sub>NO<sub>3</sub>

**Section 10: Stability and Reactivity**

**Reactivity**

No dangerous reaction known under conditions of normal use.

**Chemical Stability**

Material is stable under normal conditions.

**Possibility of Hazardous Reactions**

Hazardous polymerization does not occur.

**Conditions to Avoid**

Heat. Keep away from sources of ignition - No smoking.

**Incompatible Materials**

Acids. Copper. Copper alloys. Strong oxidizing agents. Galvanized iron.

**Hazardous Decomposition Products**

Thermal decomposition may produce oxides of carbon and nitrogen.

**Section 11: Toxicological Information**

**Information on routes of exposure**

**Ingestion:** May cause irritation of the gastrointestinal tract.

**Inhalation:** Spray mists may cause respiratory tract irritation.

**Skin Contact:** May cause irritation.

**Eye Contact:** May irritate eyes.

**Information on Toxicological Effects**

**Acute Toxicity (List all possible routes of exposure)**

**Oral**

Triethanolamine: LD 50 (Rat): 8.0 g/kg

**Dermal**

Triethanolamine: LD 50 (Rabbit): > 20,000 mg/kg

**Inhalation**

No data available.

**Repeated Dose Toxicity**

No data available.

**Skin Corrosion/Irritation**

May cause skin irritation.

**Serious Eye Damage/Eye Irritation**

May irritate eyes.

**Respiratory/Skin Sensitization**

Not a skin sensitizer.

**Carcinogenicity**

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**US. National Toxicology Program (NTP) Report on Carcinogens**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Germ Cell Mutagenicity**

**In Vitro**

No mutagenic components identified.

**In Vivo**

No mutagenic components identified.

**Reproductive Toxicity**

None known.

**Specific Target Organ Toxicity – Single Exposure**

None known.

**Specific Target Organ Toxicity – Repeated Exposure**

None known.

**Aspiration Hazard**

Not classified.

**Other Effects**

None known.

**Section 12: Ecological Information**

**Ecotoxicity**

**Acute Hazards to the Aquatic Environment**

**Fish**

Triethanolamine: LC 50 (Fathead minnow (Pimephales promelas), 96 h): 10,610 - 13,010 mg/l Mortality

**Aquatic Invertebrates**

Triethanolamine: LC 50 (Water flea (Daphnia magna), 24 h): 1,390 mg/l Mortality

Triethanolamine: LC 50 (Brine shrimp (Artemia salina), 24 h): 5,600 mg/l Mortality

**Toxicity to Aquatic Plants**

No data available.

**Chronic Hazards to the Aquatic Environment**

**Fish**

No data available.

**Aquatic Invertebrates**

No data available.

**Toxicity to Aquatic Plants**

No data available.

**Persistence and Degradability**

**Biodegradation**

There are no data on the degradability of this product.

**BOD/COD Ratio**

No data available.

**Bioaccumulative Potential**

**Bioconcentration Factor (BCF)**

No data available on bioaccumulation.

**Partition Coefficient n-octanol / water (log Kow)**

Log Kow: -1.00

**Mobility in Soil**

The product is water soluble and may spread in water systems.

**Other Adverse Effects**

There are no data on the ecotoxicity of this product.

**Section 13: Disposal Considerations**

**Disposal Instructions**

Discharge, treatment, or disposal may be subject to national, state, or local laws.

**Contaminated Packaging**

Since emptied containers retain product residue, follow label warnings even after container is emptied.

**Section 14: Transportation Information**

**US Department of Transportation (DOT)**

This material is not regulated as a hazardous material for transport by the U.S. Department of Transportation in accordance with 49 CFR 172.101.

**Section 15: Regulatory Information**

**US Federal Regulations**

**Toxic Substance Control Act (TSCA), Chemical Substance Inventory, Section 8(b)**

This product or ingredient(s) are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

**Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substance List (40 CFR 302.4)**

No chemical(s) in this material are subject to the reporting requirements of CERCLA.

**Clean Air Act (CAA), Section 112(r)**

No chemical(s) in this material are subject to the reporting requirements of CAA.

#### Emergency Planning and Community Right-To-Know Act (EPCRA)

##### EPCRA 302 Extremely Hazardous Substance

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 302.

##### EPCRA 304 Emergency Response Notification

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 304.

##### EPCRA 311/312 Emergency and Hazardous Materials Reporting

Fire Hazard: No  
Sudden Release of Pressure: No  
Reactive: No  
Acute (Immediate) Health Hazard: Yes  
Chronic (Delayed) Health Hazard: No

##### EPCRA 313 Toxic Chemical Release Inventory (TRI) Reporting

This material does not contain any chemical(s) with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### US State Regulations

##### California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

*Important Note: Due to the changing nature of regulatory requirements, the information in this document should NOT be considered all-inclusive or authoritative. Users should make their own investigations to determine the suitability of the information for their particular purposes. International, Federal, State and Local regulations should be consulted to determine compliance with all required reporting requirements.*

## Section 16: Other Information

#### Hazardous Materials Identification System (HMIS®) Classification

Health Hazard: 2

Chronic Health Hazard: /

Flammability: 1

Physical Hazard: 0

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

#### National Fire Protection Association (NFPA 704) Rating

Health Hazard: 2

Fire Hazard: 1

Reactivity Hazard: 0

Special: N/A

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

Prepared By: Regulatory Manager

Version #: 001

Issue Date: July 10, 2015

Revision Date: -

Revisions: -

#### Key to Abbreviations and Acronyms

ATE - Acute Toxicity Estimate

BCF - Bioconcentration Factor

EC50 - Effective concentration, 50%

IDHL - Immediately Dangerous to Life and Health

Kg - Kilogram

l - Liter

lb - Pound

LC50 - Lethal Concentration, 50%

LD50 - Lethal Dose, 50%

mg - milligram

ml - milliliter

N/A - Not Applicable

N/D - Not Determined

PEL - Permissible Exposure Limit

REL - Recommended Exposure Limit

STEL - Short-term Exposure Limit

TWA - Time weighted average

ACGIH - American Conference of Industrial Hygienists

AIHA - American Industrial Hygiene Association

BEI - Biological Exposure Indices

CAS - Chemical Abstracts Service

DOT - US Department of Transportation

EPA - US Environmental Protection Agency

GHS - Globally Harmonized System of Classification and Labelling of Chemicals

IARC - International Agency for Research on Cancer

IATA - International Air Transport Association

IBC - Intermediate Bulk Container

IMDG - International Maritime Dangerous Goods

NIOSH - National Institute for Occupational Safety and Health

NTP - National Toxicology Program

OSHA - US Occupational Health and Safety Administration

SARA - US EPA Superfund Amendments and Reauthorization Act

TSCA - US EPA Toxic Substances Control Act

UN - United Nations

#### References

HSDB® - Hazardous Substances Data Bank

#### Disclaimer

The information in this SDS was obtained from sources which we believe are reliable. HOWEVER, THE INFORMATION IS PROVIDED WITHOUT ANY WARRANTY, EXPRESS OR IMPLIED, REGARDING ITS CORRECTNESS. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR LOSS, DAMAGE OR EXPENSE

## SAFETY DATA SHEET

**Print Date:** August 24, 2017

ARISING OUT OF OR IN ANY WAY CONNECTED WITH THE HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.