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Section 1: Product & Company Information

Product Identifier: VM & P Naphtha

Other Means of Identification

Product Number: No data available.

Recommended Use and Restrictions on Use

Recommended Use: Hydrocarbon solvent Restrictions on Use: No data available.

Manufacturer / Importer / Supplier / Distributor Information

Company Name: CORECHEM Inc. Address: 4320 Greenway Drive Knoxville, TN 37918

USA

Information Telephone Number: 1-865-524-4239

Fax Number: 1-865-524-3375 Website: www.corecheminc.com Contact Person: Regulatory Manager

E-mail: regulatory@corecheminc.com

Emergency Phone Number: Chemtrec® 1-800-424-9300 / Outside USA 1-703-527-3887 (monitored 24 hours/day)

Section 2: Hazards Identification

GHS Hazard Classification(s)

In accordance with OSHA Hazard Communication Standard 29 CFR 1910.1200 (HazCom 2012).

Physical Hazard(s)

Flammable, Liquids - 2

Health Hazard(s)

Acute Toxicity, Inhalation - 4
Aspiration Hazard - 1
Corrosion/Irritation, Skin - 2
(Corrosion)Damage/Irritation, Eye - 2B
Specific Target Organ Toxicity (STOT)-CNS, Single exposure - 3

Environmental Hazard(s)

Not classified.

Label Elements Signal Word DANGER

Hazard Symbol(s)







Hazard Statement(s)

H225: Highly flammable liquid and vapor.

H304: May be fatal if swallowed and enters airways.

H315: Causes skin Irritation. H320: Causes eye Irritation.

H332: Harmful if inhaled.

H336: May cause drowsiness or dizziness.

Precautionary Statements

General

Not applicable.

Prevention

P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P233: Keep container tightly closed.

P240: Ground/bond container and receiving equipment.

P241: Use explosion-proof electrical/ventilating/lighting/equipment.

P242: Use only non-sparking tools.

P243: Take precautionary measures against static discharge.



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P261: Avoid breathing dust/fume/gas/mist/vapors/spray.

P264: Wash face, hands and any exposed skin thoroughly after handling.

P271: Use only outdoors or in a well-ventilated area.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.

P303 + P361 + P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312: Call a POISON CENTER or doctor/physician if you feel unwell.

P321: Specific treatment (see supplemental first aid instructions on this label).

P331: Do NOT induce vomiting.

P332 + P313: If skin irritation occurs: Get medical advice/attention.

P337 + P313: If eye irritation persists: Get medical advice/attention.

P362: Take off contaminated clothing and wash before reuse.

P370 + P378: In case of fire: Use suitable extinguishing media for extinction.

Storage

P403 + P233: Store in a well-ventilated place. Keep container tightly closed.

P403 + P235: Store in a well-ventilated place. Keep cool.

P405: Store locked up.

Disposal

P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC)

None known.

Section 3: Composition/Information on Ingredients

Substance

| Chemical Identity ² | Common Name/Synonym(s) | CAS#3 | Weight % | Impurity or Stabilizing Additive |
|--------------------------------|------------------------|-------|----------|----------------------------------|
| C9 – C15 Alkanes | - | _ | 30 – 60% | No |
| C9 – C15 Cycloalkanes | - | _ | 10 – 30% | No |
| C7 – C8 Cycloalkanes | - | _ | 10 – 30% | No |
| C7 – C8 Alkanes | - | _ | 7 – 13% | No |

- 1. Information regarding the composition and the percent ranges of the mixtures ingredients are not presented as it Confidential Business Information (CBI). Where a medical emergency exists (as determined by medical professional), timely disclosure of CBI is assured. The information omitted pertains to only the names of the substances and the concentration in the mixture (product) and can only be requested by a doctor/physician or Local/State/Provincial or Federal Authority.
- 2. Non-hazardous ingredients are not presented as to protect the proprietary formula of the product.
- 3. "—"Indicates ingredient is a mixture and contains multiple ingredients or may have no identifying CAS number.

Section 4: First-Aid Measures

General Information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin Contact

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye Contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Ingestion

Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed Symptoms



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Causes serious eye irritation. Harmful if inhaled. Can cause central nervous system depression. May cause drowsiness and dizziness. May be fata if swallowed and enters airways. Irritating to mouth, throat, and stomach. Causes skin irritation.

Indication of immediate medical attention and special treatment needed

Hazards

No data available.

Treatment

Treat symptomatically. Symptoms may be delayed.

If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.

Section 5: Fire-Fighting Measures

General Fire Hazards

Highly flammable liquid and vapor.

Suitable (and Unsuitable) Extinguishing Media

Suitable Extinguishing Media

Extinguishing powder, alcohol resistant foam, carbon dioxide, water fog

Unsuitable Extinguishing Media

Do not use water iet.

Specific Hazards Arising from the Chemical

In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Special Protective Equipment and Precautions for Firefighters

Special Fire-Fighting Equipment Procedures

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special Protective Equipment for Fire-Fighters

As in any fire, wear self-contained breathing apparatus pressure-demand (OSHA/NIOSH approved or equivalent) and full protective gear.

Section 6: Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

Use personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Keep unauthorized personnel away. Ventilate closed spaces before entering them. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Evacuate area.

Methods and Materials for Containment and Clean-Up

Large Spills: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

Small Spills: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Notification Procedures

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Environmental Precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Section 7: Handling and Storage

Precautions for Safe Handling

DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Ground/bond container and receiving equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using the product. Use caution when adding this material to water. See Section 8 of the SDS for Personal Protective Equipment. Avoid contact with eyes. Avoid contact with skin.

Conditions for Safe Storage, including any Incompatibilities

Keep away from food, drink and animal feeding stuffs. Do not store in metal containers. Ground container and transfer equipment to eliminate static electric sparks. Comply with all national, state, and local codes pertaining to the storage, handling, dispensing, and disposal of flammable liquids. Keep container tightly closed. Store in cool, dry place. Store in a well-ventilated place.



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Control Parameters

Occupational Exposure Limits

| Chemical Identity | Type | Value | Source |
|-----------------------|------|-------------------------|----------------------------------|
| C9 – C15 Cycloalkanes | TWA | 400 ppm, 8 hours | US. ACGIH Threshold Limit Values |
| C7 – C8 Alkanes | TWA | 1,500 mg/m ³ | US. ACGIH Threshold Limit Values |

Biological Limit Values

The product does not contain any relevant quantities of hazardous materials with assigned biological limit values.

Appropriate Engineering Controls

No data available.

Individual protection measures, such as personal protective equipment (PPE)

General Information

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. An eye wash and safety shower must be available in the immediate work area. Use explosion-proof ventilation equipment.

Eye/Face Protection

Wear safety glasses with side shields.

Skin Protection

Hand Protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory Protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information

Hygiene Measures

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated footwear that cannot be cleaned. Wash hands before breaks and immediately after handling the product. Wash contaminated clothing before reuse. Avoid contact with eyes, skin, and clothing.

Section 9: Physical and Chemical Properties

Appearance:

Physical State: Liquid Color: Colorless

Odor: Characteristic Hydrocarbon Solvent Odor

Odor Threshold:No data available.pH:No data available.Melting Point/Freezing Point:°C / °F No data available.Initial Boiling Point and Boiling Range:129 to 144°C (264.2 to 291.2°F)Flash Point:Closed cup: 20.5°C (68.9°F) [Tagliabue.]

Evaporation Rate (butyl acetate=1):

Flammability (solid, gas): No data available.
Upper/Lower Limit on Flammability or Explosive Limits

Flammability Limit – Upper: 6.7% volume
Flammability Limit – Lower: 0.9% volume
Explosive Limit – Upper: Not applicable.
Explosive Limit – Lower: Not applicable.

Vapor Pressure: 1.5 kPa (11 mm Hg) [room temperature]

Vapor Density (air =1): 4
Relative Density (water=1): 0.76

Solubility(ies):

Solubility in water: Very slightly soluble in the following materials: cold water.

Solubility (other): No data available.

Partition coefficient (n-octanol/water): No data available.

Auto-Ignition Temperature: 246°C (474.8°F)

Decomposition Temperature: No data available.

Viscosity: Kinematic (room temperature): <0.01 cm2/s (<1 cSt)

Other Information:

Molecular Weight: No data available. Formula: No data available.



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Reactivity

Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

Chemical Stability

Material is stable under normal conditions.

Possibility of Hazardous Reactions

Hazardous polymerization does not occur.

Conditions to Avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

Incompatible Materials

Oxidizing Materials

Hazardous Decomposition Products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11: Toxicological Information

Information on routes of exposure

Ingestion: Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Inhalation: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness.

Skin Contact: Causes skin irritation.

Eye Contact: Causes serious eye irritation.

Information on Toxicological Effects

Acute Toxicity (List all possible routes of exposure)

Oral

No data available.

Dermal

No data available.

Inhalation

No data available.

Repeated Dose Toxicity

No data available.

Skin Corrosion/Irritation

Slight to moderate.

Serious Eye Damage/Eye Irritation

No data available.

Respiratory/Skin Sensitization

No skin sensitizing.

Carcinogenicity

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

US. National Toxicology Program (NTP) Report on Carcinogens

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Germ Cell Mutagenicity

In Vitro

No mutagenic components identified.

n Vivo

No mutagenic components identified.

Reproductive Toxicity

No data available.

Specific Target Organ Toxicity – Single Exposure

Narcotic effects.

Specific Target Organ Toxicity – Repeated Exposure

No data available.

Aspiration Hazard

Category 1



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Other Effects

No data available.

Section 12: Ecological Information

Ecotoxicity

Acute Hazards to the Aquatic Environment

Fish

No data available.

Aquatic Invertebrates

No data available.

Toxicity to Aquatic Plants

No data available.

Chronic Hazards to the Aquatic Environment

Fish

No data available.

Aquatic Invertebrates

No data available.

Toxicity to Aquatic Plants

No data available.

Persistence and Degradability

Biodegradation

There are no data on the degradability of this product.

BOD/COD Ratio

No data available.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

No data available on bioaccumulation.

Partition Coefficient n-octanol / water (log Kow)

No data available.

Mobility in Soil

No data available.

Other Adverse Effects

No data available.

Section 13: Disposal Considerations

Disposal Instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Contaminated Packaging

Handle contaminated packages in the same way as the substance itself. Emptied containers may retain hazardous residue and explosive vapors. Keep away from heat, sparks, and flames. Do not cut, puncture, or weld on or near this container. Follow label warnings until container is thoroughly cleaned or destroyed.

Section 14: Transportation Information

US Department of Transportation (DOT)

UN Number: UN1268

UN Proper Shipping Name: Petroleum Distillates, n.o.s.

Technical Name: -Hazard Class: 3 Subsidiary Hazard Risk: -

Packing Group: II
DOT Label/Placard Exemptions: Not determined

Special Provisions: 144, IB2, T7, TP1, TP8, TP28

Packaging Exceptions: 49CFR 173.150
Packaging Non-Bulk: 49CFR 173.202
Packaging Bulk: 49CFR 173.242
Reportable Quantity (RQ): None

Marine Pollutant: No Poison Inhalation Hazard: No

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.



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Emergency Response Guidebook (ERG) #: 128

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

Section 15: Regulatory Information

US Federal Regulations

Toxic Substance Control Act (TSCA), Chemical Substance Inventory, Section 8(b)

This product or ingredient(s) are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substance List (40 CFR 302.4)

No chemical(s) in this material are subject to the reporting requirements of CERCLA.

Clean Air Act (CAA), Section 112(r)

No chemical(s) in this material are subject to the reporting requirements of CAA.

Emergency Planning and Community Right-To-Know Act (EPCRA)

EPCRA 302 Extremely Hazardous Substance

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 302.

EPCRA 304 Emergency Response Notification

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 304.

EPCRA 311/312 Emergency and Hazardous Materials Reporting

Fire Hazard: Yes Sudden Release of Pressure: No Reactive: No

Acute (Immediate) Health Hazard: Yes Chronic (Delayed) Health Hazard: Yes

EPCRA 313 Toxic Chemical Release Inventory (TRI) Reporting

This material does not contain any chemical(s) with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Important Note: Due to the changing nature of regulatory requirements, the information in this document should NOT be considered all-inclusive or authoritative. Users should make their own investigations to determine the suitability of the information for their particular purposes. International, Federal, State and Local regulations should be consulted to determine compliance with all required reporting requirements.

Section 16: Other Information

Hazardous Materials Identification System (HMIS®) Classification

Health Hazard: 1

Chronic Health Hazard: *

Flammability: 3

Physical Hazard: 0

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

National Fire Protection Association (NFPA 704) Rating

Health Hazard: 1

Fire Hazard: 3

Reactivity Hazard: 0

Special: N/A

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

Prepared By: Regulatory Manager

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Revision Date: -

Revisions: -

Key to Abbreviations and Acronyms

ATE - Acute Toxicity Estimate BCF - Bioconcentration Factor

EC50 - Effective concentration, 50% IDHL – Immediately Dangerous to Life and Health

Kg – Kilogram I – Liter Ib – Pound

LC50 - Lethal Concentration, 50%

LD50 - Lethal Dose, 50% mg - milligram ACGIH - American Conference of Industrial Hygienists AIHA – American Industrial Hygiene Association

BEI - Biological Exposure Indices CAS – Chemical Abstracts Service

DOT – US Department of Transportation EPA – US Environmental Protection Agency

GHS - Globally Harmonized System of Classification and Labelling of Chemicals

IARC - International Agency for Research on Cancer IATA - International Air Transport Association

IBC - Intermediate Bulk Container



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ml – milliliter

N/A – Not Applicable

N/D – Not Determined

PEL – Permissible Exposure Limit REL – Recommended Exposure Limit

STEL – Short-term Exposure Limit

TWA - Time weighted average

IMDG - International Maritime Dangerous Goods

NIOSH – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OSHA – US Occupational Health and Safety Administration

SARA – US EPA Superfund Amendments and Reauthorization Act TSCA – US EPA Toxic Substances Control Act

UN - United Nations

References

HSDB® - Hazardous Substances Data Bank

Disclaimer

The information in this SDS was obtained from sources which we believe are reliable. HOWEVER, THE INFORMATION IS PROVIDED WITHOUT ANY WARRANTY, EXPRESS OR IMPLIED, REGARDING ITS CORRECTNESS. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR LOSS, DAMAGE OR EXPENSE ARISING OUT OF OR IN ANY WAY CONNECTED WITH THE HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.