

## Section 1: Product & Company Information

**Product Identifier:** GlycoChill+™ P-230HD Heat Transfer Fluid

**Other Means of Identification**

Product Number: No data available.

**Recommended Use and Restrictions on Use**

Recommended Use: Heat Transfer Fluid

Restrictions on Use : No data available.

**Manufacturer / Importer / Supplier / Distributor Information**

**Company Name:** CORECHEM Inc.

**Address:** 4320 Greenway Drive  
Knoxville, TN 37918  
USA

**Information Telephone Number:** 1-865-524-4239

**Fax Number:** 1-865-524-3375

**Website:** www.corecheminc.com

**Contact Person:** Regulatory Manager

**E-mail:** regulatory@corecheminc.com

**Emergency Phone Number:** Chemtrec® 1-800-424-9300 / Outside USA 1-703-527-3887 (monitored 24 hours/day)

## Section 2: Hazards Identification

**GHS Hazard Classification(s)**

In accordance with OSHA Hazard Communication Standard 29 CFR 1910.1200 (HazCom 2012).

**Physical Hazard(s)**

Not classified.

**Health Hazard(s)**

Not classified.

**Environmental Hazard(s)**

Not classified.

**Label Elements**

**Signal Word**

No signal word

**Hazard Symbol(s)**

No symbol

**Hazard Statement(s)**

Not applicable.

**Precautionary Statements**

**General**

Not applicable.

**Prevention**

Not applicable.

**Response**

Not applicable.

**Storage**

Not applicable.

**Disposal**

Not applicable.

**Hazard(s) not otherwise classified (HNOC)**

None known.

## Section 3: Composition/Information on Ingredients

**Mixture**

Chemical Identity <sup>2</sup>	Common Name/Synonym(s)	CAS # <sup>3</sup>	Weight %	Impurity or Stabilizing Additive
Propylene Glycol		57-55-6	28 – 32%	No

Dipotassium Monohydrogen Phosphate		7758-11-4	< 3%	No
1H-Benzotriazole, 4(or 5)-Methyl-, Sodium Salt		64665-57-2	< 2%	No

- Information regarding the composition and the percent ranges of the mixtures ingredients are not presented as it Confidential Business Information (CBI). Where a medical emergency exists (as determined by medical professional), timely disclosure of CBI is assured. The information omitted pertains to only the names of the substances and the concentration in the mixture (product) and can only be requested by a doctor/physician or Local/State/Provincial or Federal Authority.
- Non-hazardous ingredients are not presented as to protect the proprietary formula of the product.
- "—"Indicates ingredient is a mixture and contains multiple ingredients or may have no identifying CAS number.

## Section 4: First-Aid Measures

### General Information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

### Inhalation

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

### Skin Contact

Take off immediately all contaminated clothing. Wash off IMMEDIATELY with plenty of water for at least 15-20 minutes. Get medical attention immediately! Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes.

### Eye Contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

### Ingestion

Call a physician or poison control center immediately. Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

### Most important symptoms/effects, acute and delayed

#### Symptoms

Mild eye, skin, and/or respiratory tract irritation

### Indication of immediate medical attention and special treatment needed

#### Hazards

No data available.

#### Treatment

Symptomatic and supportive therapy as required.

## Section 5: Fire-Fighting Measures

### General Fire Hazards

No data available.

### Suitable (and Unsuitable) Extinguishing Media

#### Suitable Extinguishing Media

Extinguishing powder, alcohol resistant foam, carbon dioxide, water fog

#### Unsuitable Extinguishing Media

Jet water spray may cause frothing and splattering of burning material.

### Specific Hazards Arising from the Chemical

Material may be ignited only if preheated to high temperatures (i.e. in fire conditions). Vapors can be ignited at or above the flash point. The vapor is heavier than air and may travel along the ground; distant ignition is possible. Container holding this material may explode in the heat of a fire. Empty containers may still contain residual material than can ignite and/or result in explosion. Produces oxides of carbon upon combustion.

### Special Protective Equipment and Precautions for Firefighters

#### Special Fire-Fighting Equipment Procedures

No data available.

#### Special Protective Equipment for Fire-Fighters

As in any fire, wear self-contained breathing apparatus pressure-demand (OSHA/NIOSH approved or equivalent) and full protective gear.

## Section 6: Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency Procedures

Evacuate spill area. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Stay upwind and keep out of low area. Remove all possible sources of ignition in the surrounding area. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 of the SDS for Personal Protective Equipment. Ventilate contaminated area thoroughly shut off leaks if possible without personal risk.

### Methods and Materials for Containment and Clean-Up

Air release: Vapors may be suppressed by the use of water fog. Contain all liquid for treatment and/or disposal as a potential hazardous waste.

Water release: This material is miscible in water. Notify all downstream users of possible contamination. Divert water flow around spill if possible and safe to do so.

Land release: Create dike or trench to contain spilled material. Absorb spilled product with inert material such as dry sand, clay, vermiculite, or other commercial absorbent. Place in a sealable, properly labeled container. Store in safe location until disposal. Wash area with soap and water.

**Notification Procedures**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

**Environmental Precautions**

Use appropriate containment of product and firefighting water to avoid environmental contamination. Prevent from spreading or entering drains, sewers, ditches, or rivers by using sand, earth, or other appropriate barriers. Notify authorities if any exposure to the general public or environment occurs or is likely to occur. Local authorities should be advised if significant spillages cannot be contained.

**Section 7: Handling and Storage**

**Precautions for Safe Handling**

Use caution when handling/transferring. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe mist or vapor. Use only with adequate ventilation. Wear appropriate personal protective equipment. Transfer and storage systems should be compatible. Observe good industrial hygiene practices.

**Conditions for Safe Storage, including any Incompatibilities**

Keep container tightly closed. Store in a cool, dry, well-ventilated place. Store away from incompatible materials (See Section 10). Ensure that all local regulations regarding handling and storage facilities are followed.

**Section 8: Exposure Controls/Personal Protection**

**Control Parameters**

**Occupational Exposure Limits**

The product does not contain any relevant quantities of hazardous materials with critical values that have to be monitored in the workplace.

**Biological Limit Values**

The product does not contain any relevant quantities of hazardous materials with assigned biological limit values.

**Appropriate Engineering Controls**

No data available.

**Individual protection measures, such as personal protective equipment (PPE)**

**General Information**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Eye/Face Protection**

Wear safety glasses with side shields.

**Skin Protection**

**Hand Protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory Protection**

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information

**Hygiene Measures**

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated footwear that cannot be cleaned. Wash hands before breaks and immediately after handling the product. Wash contaminated clothing before reuse. Avoid contact with eyes, skin, and clothing.

**Section 9: Physical and Chemical Properties**

**Appearance:**

Physical State: Liquid  
Color: Fluorescent Yellow/Green

**Odor:**

Slight

**Odor Threshold:**

No data available.

**pH:**

9.5 – 10.5

**Melting Point/Freezing Point:**

10.4 °F

**Initial Boiling Point and Boiling Range:**

215° F

**Flash Point:**

103 °C (217 °F) - closed cup (as Propylene Glycol)

**Evaporation Rate (butyl acetate=1):**

No data available.

**Flammability (solid, gas):**

No data available.

**Upper/Lower Limit on Flammability or Explosive Limits**

Flammability Limit – Upper: 2.6 % (V) (as Propylene Glycol)

Flammability Limit – Lower: 12.5 % (V) (as Propylene Glycol)

Explosive Limit – Upper: Not applicable.

Explosive Limit – Lower: Not applicable.

<b>Vapor Pressure:</b>	0.11 hPa (0.08 mmHg) at 20 °C (68 °F) (as Propylene Glycol)
<b>Vapor Density</b> (air =1):	2.63 (as Propylene Glycol)
<b>Relative Density</b> (water=1):	1.040 g/cm <sup>3</sup> at 25 °C (77 °F)
<b>Solubility(ies):</b>	
Solubility in water:	Completely soluble in water.
Solubility (other):	No data available.
<b>Partition coefficient (n-octanol/water):</b>	No data available.
<b>Auto-Ignition Temperature:</b>	No data available
<b>Decomposition Temperature:</b>	No data available
<b>Viscosity:</b>	No data available.

**Other Information:**

Molecular Weight:	Mixture
Formula:	Mixture

## Section 10: Stability and Reactivity

### Reactivity

Reacts with strong oxidants, causing fire hazard.

### Chemical Stability

The chemical is stable at recommended storage conditions. It is not sensitive to static discharge or mechanical shock. Hazardous polymerization will not occur.

### Possibility of Hazardous Reactions

Explosive in the form of vapor when exposed to heat or flame. May react with hydrofluoric acid, nitric acid, and silver nitrate to form the explosive silver fulminate.

### Conditions to Avoid

Avoid heat, sparks, open flames, and other sources of ignition.

### Incompatible Materials

Strong oxidizing agents.

### Hazardous Decomposition Products

On combustion, this material forms oxides of carbon.

## Section 11: Toxicological Information

### Information on routes of exposure

**Ingestion:** This material is not expected to be toxic through ingestion, but may cause mild gastrointestinal effects including nausea, vomiting, and diarrhea.

**Inhalation:** This material may cause mild respiratory irritation, but is not expected to cause serious/permanent damage.

**Skin Contact:** This material may cause mild irritation, but is not expected to cause serious/permanent damage to the skin

**Eye Contact:** This material may cause irritation, but is not expected to cause serious/permanent eye damage.

### Information on Toxicological Effects

#### Acute Toxicity (List all possible routes of exposure)

##### Oral

Propylene Glycol: LD50 (Rat): 20,000 mg/kg  
Dipotassium Monohydrogen Phosphate: LD50 (Rat – Female): > 2,000 mg/kg  
1H-Benzotriazole, 4(or 5)-Methyl-, Sodium Salt: (Rat): 1,980 mg/kg

##### Dermal

Propylene Glycol: LD50 (Rabbit): 20,800 mg/kg  
Dipotassium Monohydrogen Phosphate: LD50 (Rabbit): > 5,000 mg/kg  
1H-Benzotriazole, 4(or 5)-Methyl-, Sodium Salt: (Rabbit): > 2,000 mg/kg

##### Inhalation

No data available.

##### Repeated Dose Toxicity

No data available.

### Skin Corrosion/Irritation

This material may cause mild irritation, but is not expected to cause serious/permanent damage to skin.

### Serious Eye Damage/Eye Irritation

This material may cause irritation, but is not expected to cause serious/permanent eye damage.

### Respiratory/Skin Sensitization

This material may cause mild irritation, but is not expected to cause serious/permanent damage.

### Carcinogenicity

#### IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

#### US. National Toxicology Program (NTP) Report on Carcinogens

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Germ Cell Mutagenicity**

**In Vitro**

No mutagenic components identified.

**In Vivo**

No mutagenic components identified.

**Reproductive Toxicity**

None known.

**Specific Target Organ Toxicity – Single Exposure**

None known.

**Specific Target Organ Toxicity – Repeated Exposure**

None known.

**Aspiration Hazard**

Not classified.

**Other Effects**

No data available.

**Section 12: Ecological Information**

**Ecotoxicity**

**Acute Hazards to the Aquatic Environment**

**Fish**

Propylene Glycol: NOEC (Fathead Minnow (*Pimephales promelas*), 96 h): 52,930 mg/l Mortality

**Aquatic Invertebrates**

Propylene Glycol: NOEC (Water Flea (*Daphnia magna*), 48 h): 13,020 mg/l Mortality

Propylene Glycol: EC50 (Water Flea (*Daphnia magna*), 48 h): 10,000 mg/l

**Toxicity to Aquatic Plants**

No data available.

**Chronic Hazards to the Aquatic Environment**

**Fish**

No data available.

**Aquatic Invertebrates**

No data available.

**Toxicity to Aquatic Plants**

No data available.

**Persistence and Degradability**

**Biodegradation**

Expected to be readily biodegradable.

**BOD/COD Ratio**

No data available.

**Bioaccumulative Potential**

**Bioconcentration Factor (BCF)**

3 (Low Bioconcentration Potential)

**Partition Coefficient n-octanol / water (log Kow)**

Log Kow: -0.92

**Mobility in Soil**

Expected to have very high mobility in soil.

**Other Adverse Effects**

No data available.

**Section 13: Disposal Considerations**

**Disposal Instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Contaminated Packaging**

Handle contaminated packages in the same way as the substance itself. Emptied containers may retain hazardous residue and explosive vapors. Keep away from heat, sparks, and flames. Do not cut, puncture, or weld on or near this container. Follow label warnings until container is thoroughly cleaned or destroyed.

### Section 14: Transportation Information

#### US Department of Transportation (DOT)

This material is not regulated as a hazardous material for transport by the U.S. Department of Transportation in accordance with 49 CFR 172.101.

### Section 15: Regulatory Information

#### US Federal Regulations

##### Toxic Substance Control Act (TSCA), Chemical Substance Inventory, Section 8(b)

This product or ingredient(s) are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

##### Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substance List (40 CFR 302.4)

No chemical(s) in this material are subject to the reporting requirements of CERCLA.

##### Clean Air Act (CAA), Section 112(r)

No chemical(s) in this material are subject to the reporting requirements of CAA.

##### Emergency Planning and Community Right-To-Know Act (EPCRA)

###### EPCRA 302 Extremely Hazardous Substance

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 302.

###### EPCRA 304 Emergency Response Notification

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 304.

###### EPCRA 311/312 Emergency and Hazardous Materials Reporting

Fire Hazard: No  
Sudden Release of Pressure: No  
Reactive: No  
Acute (Immediate) Health Hazard: No  
Chronic (Delayed) Health Hazard: No

###### EPCRA 313 Toxic Chemical Release Inventory (TRI) Reporting

This material does not contain any chemical(s) with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### US State Regulations

##### California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

*Important Note: Due to the changing nature of regulatory requirements, the information in this document should NOT be considered all-inclusive or authoritative. Users should make their own investigations to determine the suitability of the information for their particular purposes. International, Federal, State and Local regulations should be consulted to determine compliance with all required reporting requirements.*

### Section 16: Other Information

#### Hazardous Materials Identification System (HMIS®) Classification

Health Hazard: 0

Chronic Health Hazard: /

Flammability: 1

Physical Hazard: 0

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

#### National Fire Protection Association (NFPA 704) Rating

Health Hazard: 0

Fire Hazard: 1

Reactivity Hazard: 0

Special: N/A

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

Prepared By: Regulatory Manager

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#### Key to Abbreviations and Acronyms

ATE - Acute Toxicity Estimate

BCF - Bioconcentration Factor

EC50 - Effective concentration, 50%

IDHL - Immediately Dangerous to Life and Health

Kg - Kilogram

l - Liter

ACGIH - American Conference of Industrial Hygienists

AIHA - American Industrial Hygiene Association

BEI - Biological Exposure Indices

CAS - Chemical Abstracts Service

DOT - US Department of Transportation

EPA - US Environmental Protection Agency

lb – Pound  
LC50 - Lethal Concentration, 50%  
LD50 - Lethal Dose, 50%  
mg - milligram  
ml – milliliter  
N/A – Not Applicable  
N/D – Not Determined  
PEL – Permissible Exposure Limit  
REL – Recommended Exposure Limit  
STEL – Short-term Exposure Limit  
TWA - Time weighted average

GHS - Globally Harmonized System of Classification and Labelling of Chemicals  
IARC - International Agency for Research on Cancer  
IATA - International Air Transport Association  
IBC - Intermediate Bulk Container  
IMDG - International Maritime Dangerous Goods  
NIOSH – National Institute for Occupational Safety and Health  
NTP – National Toxicology Program  
OSHA – US Occupational Health and Safety Administration  
SARA – US EPA Superfund Amendments and Reauthorization Act  
TSCA – US EPA Toxic Substances Control Act  
UN - United Nations

**References**

HSDB® - Hazardous Substances Data Bank

**Disclaimer**

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